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## Esters of Cross-linked Polyvinyl Alcohol with Fatty Acids: New Stationary Phases for the Separation of Lipolytic Enzymes

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**Abstract:** A new class of functionalized synthetic polymers with a modular affinity toward lipidic molecules was prepared and tested in the successful separation of lipases by a single step chromatography. The polymers were characterized by infrared spectroscopy, electron microscopy and enzymes adsorption.

Increasing interest is currently devoted to the separation and purification processes for the sophisticated isolation of even small amounts of compounds. This is particularly true in the field of biotechnologies where one of the most outstanding and promising aspect is the separation of isoenzymes which generally characterize the commercial preparations and possess different catalytic properties especially as to regio- and stereoselectivity <sup>1</sup>.

We have now prepared a new class of polymers with an high modular structure which are particularly indicated for the purification of biomolecules by hydrophobic chromatography. These polymers are formally esters of cross-linked polyvinyl alcohol (CL-PVA) with linear fatty acids of different length and are prepared by cross-linking PVA with the appropriate excess of epichlorohydrin to obtain the maximum degree of reticulation (CL-PVA-X-40); then the cross-linked polyvinyl alcohol (CL-PVA) was refluxed in the appropriate acyl chloride ( $\text{CH}_3(\text{CH}_2)_n\text{COCl}$ ;  $n = 6, 8, 10, 12, 16$ ) containing pyridine to neutralize the hydrogen chloride formed and the corresponding esters of CL-PVA were isolated (scheme 1.).

All these esters are white powders which were characterized by scanning electron microscopy and infrared spectroscopy; they are insoluble in water and in the common organic solvents. The esters differ in many respects from linear PVA. They undergo swelling in water and are stable towards the thermal decomposition, mainly dehydration. Scanning electron microscopy pointed out the beads possess a wide superficial distribution, are sufficiently compact and uniform, so that appear to be idoneous as stationary phase in chromatographic separations.

The infrared spectra of the esters show a sharp absorption at  $1750\text{ cm}^{-1}$  which disappeared after base-hydrolysis. This technique allowed to calculate exactly the relative amount of esterification of the resins: these values are collected in table 1 and show that the percentages of esterification are quite high and decrease only with C16 fatty acid, probably for the steric repulsions between the carbon chains.



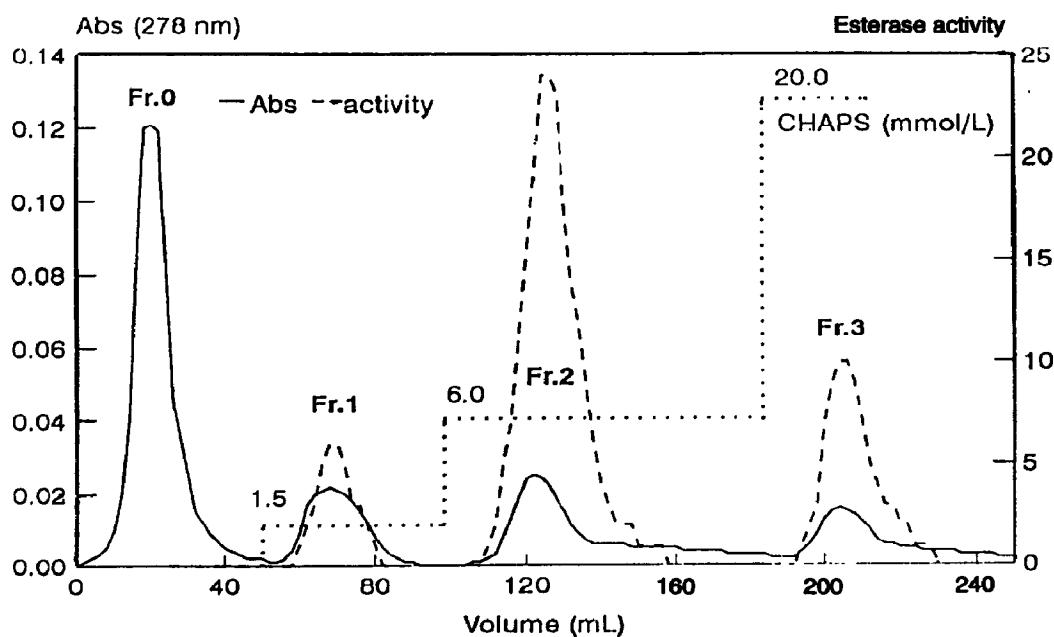
Table 2. Lipase adsorption data

Lipase in initial solution (mg)	Adsorbed lipase on CL-PVA-Cn (mg)				
	C6	C8	C10	C12	C16
100	96	95	97	96	96
200	192	188	193	192	146
300	232	283	291	261	218
400	308	331	384	324	264
500	3387	387	474	369	306
600	363	432	499	37365	360
1000	450	671	768	404	452

The CL-PVA resins esterified with C-10 and C-12 fatty acids were used for column chromatography of commercial lipase by eluting with HEPES-EDTA buffer, pH 7.6 containing 3-[(3-cholamidopropyl)-dimethylammonio]-1-propanesulfonate (CHAPS) at increasing concentrations (1.5, 6.0, 20 mmol/L) (fig. 1). Three fractions were separated (1, 2 and 3); the lipolytic and esterase activity and the electrophoretic analysis showed that fraction 1, 2 and 3 contain one, three and two isoforms, respectively.

Thus the polymers appear to be efficient for the chromatographic separation and purification of isoforms of commercial lipases, a process which often requires exhausting steps<sup>5,6</sup> Further work is in progress to investigate the versatility and selectivity of the above polymers towards lipidic substrates

Figure 1. Affinity chromatographic separation of a commercial preparation of *Candida rugosa* lipase by CL-PVA-C12



**References and notes**

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